(B) Bharat Bijlee Data sheet for motors Manufacturer | Bharat Bijlee Ltd. Customer 3 Phase Induction Motor Type of motor **BBL Enquiry reference No** Ouantity Customer P.O.Number CUSTOMER TO FURNISH Application W.O. No. / SAP No. 75 Output kW / pole 4P Tag no. 280S BBL type tef. Frame size Applicable standards (latest edition) Installation details Area classification (Safe / Hazardous) Industrial safe area Performance: IS/IEC 60034-1 Maintenance IS:900 Dimensions: IS 1231/IS 2223/IS:8223 Location: indoor/outdoor/deck Indoor 1000 or less Vibrations: IS 12075 Altitude (meters) Noise level: IS 12065 Hazardous area details Supply conditions and permissible variations (grid supply) Area classification GAS (Zone 1/Zone 2) N.A. Three Number of phases N.A. ±10% Gas group Voltage (Volts) and permisible variation 415 Temp.class N.A. Frequency (Hz) and permissible variation 50 ±5% Type of Explosion protection (FLP/Type N.A. Combined variation (absolute sum) ±10% 'e'/Type 'n') Approving authority for hazardous area Not Applicable Electrical parameters Starting performance Method of starting DOL Starting current (%FLC) 650 CUSTOMER TO FURNISH 240 Starting torque (%FLT) Load speed (rpm) 260 Pull out torque (%FLT) Motor GD² (kgm²) CUSTOMER TO FURNISH Load GD²(kgm²) Locked rotor withstand time (hot/cold) (sec) 15 30 Number of consecutive starts (hot/cold) (nos.) Parabolic TS curve 2/3 Load torque-speed curve provided Load GD2 = Motor GD2 PLEASE FURNISH ALL ABOVE Starting time at rated voltage (sec) DETAILS Running Performance Efficiency class IE2 Duty and designation Continuous (S1) Ambient temp./temp.rise by resistance (deg.C) 70 CDF/Equivalent starts per hour/FI TEFC (TOTALLY ENCLOSED Insulation class / utilisation class on DOL F/B FAN COOLED) Squirrel Cage 129 Full load current (FLC) amps. Rotor type (Squirrel Cage/ Slip ring) 1485 Not applicable Full load speed (rpm) Rotor voltage/rotor current (RV/RA) (Volts/Amps) Full load torque (FLT) kg-m 49.2 108/146 Stator/rotor time constant (min) Efficiency in % at FL/0.75FL/0.5FL 94.0 94.0 93.0 Power factor at FL/0.75FL/0.5FL 0.86 0.83 0.76 Mechanical parameters B5 Refer GA drawing Mounting Mounting dimensions Shaft extention Single cylindrical Direction of rotation viewed from DE Clockwise Degree of protection IP 55 Yes Suitable for bidirectional rotation TEFC (IC 411) Method of cooling (TEFC/forced cooled/TESC) Paint type Acrylic Net weight of motor (kgs.) 670 RAL 5000 Paint shade Earthing provision (two terminals on stator body) Yes Bearings Terminal box Coupling (Direct/flexible/Belt & Direct Terminal box location when viewed from DE As per GA drawing Pulley/Gearbox) Dimenssions of pulley (OD x width) mm Direction of cable entry As per GA drawing Bearings (roller/ball/angular contact) Ball/Ball Cable size and type(Aluminium) 2R X 3C X 120 SQ MM Bearing size DE/NDE Earthing provision (one terminal in TB) 6317 C3 6316 C3 Yes No of phases/Winding connection/number of Type of lubrication SKF LGMT3- GREASE 3 / DELTA / 6 terminals Accessories RTDs - 3 numbers simplex (w/o controller) Arrow plate for direction of rotation BTDs - 1 number per bearing (w/o controller) Double compression glands (main cable) Double compression glands (Space Space heaters - single phase 50z, 230V heater/thermisters/RTDs) Thermisters - PTC, 1 number per phase Brake (Type/voltage/torque) Additional T-Box for Accessories Additional nameplate

- 1)All performance values are subject to IS/IEC 60034-1 tolerances, unless otherwise specified.
- 2)Performance values are at rated voltage and rated frequency condition and for DOL starting condition.
- 3)Motor GD^2 = Load GD^2 assumed wherever not mentioned.
- 4) Where starting time is more than 10 seconds, provision of heavy duty relays is mandatory.
- 5) Kilowatt rating is mandatory and HP is approximate.
- 6) Accessories provided are marked as "YES"

Prepared by	
Approved by	
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Date:	
Date.	

Project:	Contractor/Client
Consultant	Package