Manufacturer	Bharat Bijlee Ltd.		Customer			
Type of motor	3 phase Induction Motor		BBL Enquiry reference No			
Quantity	5 phase mutchon wrotor		Customer P.O.Number			
Application	CUSTOME	R TO FURNISH	W.O. No. / SAP No.			
Tag no.	COSTONIE		Output kW / Pole	22	1	8P
BBL type Ref.		MD22M833	Frame size		 MJ225	01
nstallation detail	ils	1111111033	Applicable standards (latest edition)		IVIJ 223	
		Hazardous area		FLP Moto	rs· IS/IEC 6	50079-1
		Dimensions: IS 1231/IS 2223/IS:8223				
Altitude (meters) 1000 or less		Vibrations: IS 12075				
			Noise level: IS 12075			
Hazardous area	details		Supply conditions and permissible variations (grid	supply)		
		ZONE I	Number of phases		Three	
Gas group		IIA, IIB	Voltage (Volts) and permisible variation	415	±10)%
emp.class		T5	Frequency (Hz) and permissible variation	50 ±5%		
rype or Explosio	-	Ex 'd'	Combined variation (absolute sum)		±10%	
Approving authority for hazardous area		If Mine application then DGMS else PESO				
Electrical param						
Starting perform				1	50 0	
Method of startin	0	DOL CUSTOMED TO EUDNISU	Starting current (%FLC)		530	
Load speed (rpm)		CUSTOMER TO FURNISH	Starting torque (%FLT)	210		
$\frac{1}{2}$ Motor $\frac{GD^2}{2}$ (kgm)		2.41	Pull out torque (%FLT)		220	
Load GD ² (kgm ²		CUSTOMER TO FURNISH	Locked rotor withstand time (hot/cold) (sec)	15	/	30
oad torque-speed curve		Parabolic TS curve	Number of consecutive starts (hot/cold) (nos.) provided Load GD2 = Motor GD2		2/3	
Starting time at ra	ated voltage (sec)	PLEASE FURNISH ALL ABOVE DETAILS				
Running Perform	nance					
Efficiency class -		_	Duty and designation	Continuous (S1)		S1)
Ambient temp./te	mp.rise by resistance (deg.C)	45 / 75	CDF/Equivalent starts per hour/FI		-	
Inclosure		TEFC (TOTALLY ENCLOSED FAN COOLED)	Insulation class / utilisation class on DOL	F/B		
Full load current	(FLC) amps.	43.0	Rotor type (Squirrel Cage/ Slip ring)	Squirrel Cage		ge
Full load speed (rpm)		725	Rotor voltage/rotor current (RV/RA) (Volts/Amps)	Not applicable		ole
Full load torque (FLT) kg-m		29.6	Stator/rotor time constant (min)	108/146		
Efficiency in % a	t FL/0.75FL/0.5FL	90.0 89.0 87.0	Power factor at FL/0.75FL/0.5FL	0.79	0.77	0.69
Mechanical para	imeters			·		
Mounting		B3	Mounting dimensions	Refer GA drawin		ving
Shaft extention		Single cylindrical	Direction of rotation viewed from DE	Clockwise		,
Degree of protection		IP 55	Suitable for bidirectional rotation	Yes		
Method of coolin	g (TEFC/forced cooled/TESC)	TEFC (IC 411)	Paint type	Acid Alkali Proof		oof
Net weight of motor (kg)		430	Paint shade Earthing provision (two terminals on stator body)	632 as per IS 5 Yes		
Bearings			<i>Terminal box</i>		1 05	
Coupling (Direct/ Pulley/Gearbox)	flexible/Belt &	Direct	Terminal box location when viewed from DE	As per GA drawing		
,	ulley (OD x width) mm		Direction of cable entry	Δει	per GA dray	wing
Ĩ	arings (roller/ball/angular contact) Ball		Cable size and type(Aluminium)	As per GA drawing 2R X 3C X 120 SQ M		
Rearing aiza DEA			Earthing provision (one terminal in TB)		Vac	
earing size DE/NDE ype of lubrication		6213 C3/6213 C3 SKF LGMT3- GREASE	Earthing provision (one terminal in TB)	Yes 3 / DELTA / 6		6
<i>ccessories</i>	Л1	SINI' LUIVI I 3- UKEASE	tomainala	3		U
	s simplex(w/o controller)		Arrow plate for direction of rotation			
			Arrow plate for direction of rotation			
- 1 number	per bearing(w/o controller)		Double compression glands (main cable)			
•	ingle phase 50z, 230V		Double compression glands (Space heater/Thermisters/RTDs)			
Thermisters - PT			Brake (Type/voltage/torque)			
Additional T-Box Additional namer	t for Accessories					

1) All performance values are subject to IS/IEC 60034-1 tolerances, unless otherwise specified.

2) Performance values are at rated voltage and rated frequency condition and for DOL starting condition.

3) Motor $GD^2 = Load GD^2$ assumed wherever not mentioned.

4) Where starting time is more than 10 seconds, provision of heavy duty relays is mandatory.

5) Kilowatt rating is mandatory and HP is approximate.

6) Accessories provided are marked as "YES"

Prepared by	
Approved by	

		Revison	
Project:	Contractor/Client	Deter	
Consultant	Package	Date:	