	Dhowat Dillag T 4.1		Customore			
Manufacturer	Bharat Bijlee Ltd.		Customer BBI Enguing reference No			
<u>Fype of motor</u> Quantity	3 phase Induction Motor		BBL Enquiry reference No Customer P.O.Number			
Application	CUSTOME	R TO FURNISH	W.O. No. / SAP No.			
Fag no.	CUSIONIE		Output kW / Pole	45	/	2P
BBL type Ref.		MD22M233	Frame size		, MJ225	
Installation detai	ils		Applicable standards (latest edition)			
	n (Safe / Hazardous)	Hazardous area	Performance: IS/IEC 60034-1 Maintenance IS:900	FLP Mote	ors: IS/IEC	60079-
		Dimensions: IS 1231/IS 2223/IS:8223				
Altitude (meters)		1000 or less	Vibrations: IS 12075			
			Noise level: IS 12065			
Hazardous area d	details	_	Supply conditions and permissible variations (grid	supply)		
Area classification GAS (Zone 1/Zone 2)		ZONE I	Number of phases	Three		
Gas group		IIA, IIB	Voltage (Volts) and permisible variation	415 ±10%		0%
Temp.class		T5	Frequency (Hz) and permissible variation	50 ±5%		5%
$\frac{1}{2} \frac{1}{2} \frac{1}$		Ex 'd'	Combined variation (absolute sum)	±10%		
Approving author	rity for hazardous area	If Mine application then DGMS else PESO				
Electrical param Starting perform						
Method of starting		DOL	Starting current (%FLC)		600	
Load speed (rpm)	0	CUSTOMER TO FURNISH	Starting torque (%FLT)		250	
Motor GD^2 (kgm ²	-	1.04	Pull out torque (%FLT)		250	
Load GD ² (kgm ²)		CUSTOMER TO FURNISH	Locked rotor withstand time (hot/cold) (sec)	15	/	30
	·		Number of consecutive starts (hot/cold) (nos.)		,	
Load torque-speed curve		Parabolic TS curve PLEASE FURNISH ALL ABOVE	provided Load GD2 = Motor GD2	2/3		
Starting time at ra		DETAILS				
Running Perforn	nance					
Efficiency class		-	Duty and designation	Continuous (S1)		(S1)
Ambient temp./tei	mp.rise by resistance (deg.C)	45 / 75	CDF/Equivalent starts per hour/FI		-	
Enclosure		TEFC (TOTALLY ENCLOSED FAN COOLED)	Insulation class / utilisation class on DOL	F/B		
Full load current (FLC) amps.		74.4	Rotor type (Squirrel Cage/ Slip ring)	Squirrel Cage		•
Full load speed (rpm)		2960	Rotor voltage/rotor current (RV/RA) (Volts/Amps)	Not applicable		
Full load torque (FLT) kg-m		14.8	Stator/rotor time constant (min)	108/146		
•	t FL/0.75FL/0.5FL	93.5 93.0 91.0	Power factor at FL/0.75FL/0.5FL	0.90	0.87	0.83
Mechanical para	umeters	ΠΟ				•
Mounting		B8 Single cylindricel	Mounting dimensions	Refer GA drawing		0
Shaft extention Degree of protection		Single cylindrical IP 55	Direction of rotation viewed from DE Suitable for bidirectional rotation	Clockwise		e
0 1				Yes		
Method of cooling (TEFC/forced cooled/TESC)		TEFC (IC 411)	Paint type	Acid Alkali Proof		
Net weight of motor (kg)		420	Paint shade	632 as per IS 5 Yes		.5.5
Bearings			Earthing provision (two terminals on stator body) <i>Terminal box</i>		1 85	
Coupling (Direct/	flexible/Belt &	Direct	Terminal box location when viewed from DE	As per GA drawing		
Pulley/Gearbox)	ulley (OD x width) mm	_	Direction of cable entry	As per GA drawing		
Dimenssions of pulley (OD x width) mm Dearings (roller/ball/angular contact)		Ball /Ball	Cable size and type(Aluminium)	2R X 3C X 120 SQ MN		
Č N			Earthing provision (one terminal in TB)			
Fype of lubricatio		6213 C3/6213 C3 SKF LGMT3- GREASE	no or phase/ winding connection/number of	Yes 3 / DELTA / 6		/ 6
Accessories	/11	DIM LOWIT - UNLADE	tampinala			/ U
	s simplex(w/o controller)		Arrow plate for direction of rotation			
	per bearing(w/o controller)		Double compression glands (main cable)			
Space heaters - single phase 50z, 230V			Double compression glands (Space			
space neaters - si			heater/Thermisters/RTDs)			
•	7		$\mathbf{D}_{\mu\nu} 1_{\nu\nu} (\mathbf{T}_{\nu\nu} - 1_{\nu\nu} - 1_{\nu\nu})$			
Thermisters - PTC Additional T-Box			Brake (Type/voltage/torque)			

1) All performance values are subject to IS/IEC 60034-1 tolerances, unless otherwise specified.

2) Performance values are at rated voltage and rated frequency condition and for DOL starting condition.

3) Motor $GD^2 = Load GD^2$ assumed wherever not mentioned.

4) Where starting time is more than 10 seconds, provision of heavy duty relays is mandatory.

5) Kilowatt rating is mandatory and HP is approximate.

6) Accessories provided are marked as "YES"

Prepared by	
Approved by	

			Revison	
Project:	Contractor/Client		Date:	
Consultant	Package			